



PART#9906
MOTOR MOUNT KIT (*Mount Brackets & Pads*)

PART#9926
MOTOR MOUNT BRACKETS (*NO Pads*)

For installing a SB Chevy V8 into a 1982-04 2WD S-10 or S15, using a TH350 or 700R4 Automatic Transmission.

NOTE: This motor mount kit (or bracket set) is for use during the installation of a Small Block Chevy V8 into the vehicles listed above. The use of properly configured engine mounts is only one of many aspects of this engine swap. Modification to various components (i.e. firewall, transmission tunnel), or the use of special aftermarket products designed for this engine swap will likely be required. This instruction sheet deals with the safe, and proper installation of Trans-Dapt's motor mount kit only. For comprehensive, step-by-step directions, and useful tips for performing this complex project, we recommend the use of a V8 engine swap how-to guide.

THIS KIT INCLUDES:

Qty.	Part No.	Description
1	9926	Pair of Engine Mount Brackets
6	HDW366	3/8 - 16 x 1" Grade 8 Hex Head Bolts
6	HDW321	3/8" Lock Washers
2	HDW969	7/16" - 14 x 5" Grade 8 Hex Bolts

Qty.	Part No.	Description
2	HDW421	7/16" Flat Washers
2	HDW422	7/16" Lock Washers
2	HDW053	7/16" - 14 Lock Nuts
2	4217	Mount Pads (<i>9906 Only</i>)

#9906
INSTALLATION INSTRUCTIONS

1. Bolt the new motor mount pads to the stock location on the frame using the factory frame pad bolts (33 ft. lbs).
2. With the mounting bolt holes on the engine bracket positioned towards the front of the engine, loosely fasten the engine brackets to the engine block using three 3/8"-16x1" bolts and lock washers per side.
3. Securely suspend the engine from a hoist, and lower the engine in to the engine bay. Align the holes on the bracket and pad, and connect the engine to the frame using the 7/16"-14 x 5" bolts, flat washers, lock washers and lock nuts included with this kit
4. Once the engine is properly positioned, torque the bolts from the engine bracket to the block (39 ft. lbs.), and the connector bolts between the frame mounts and engine brackets (38 ft. lbs.).

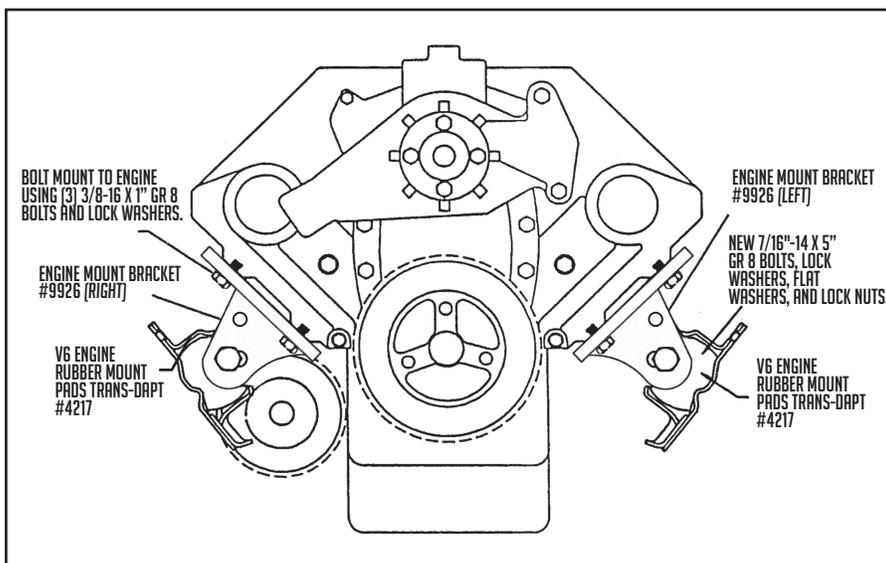
#9926
INSTALLATION INSTRUCTIONS

2.2L 4 Cylinder Models

If you are installing the V8 into a 2.2L 4 cylinder model chassis, you will need to use a pair of Trans-Dapt #4217 mount pads (*or use TD kit #9906 which includes these frame pads.*).

These Trans-Dapt Performance engine mount brackets install using stock 2.8 liter V6 engine rubber mount pads.

Install the mounting brackets following the instructions for the Trans-Dapt Performance engine mount brackets #9906 (*to the left*), substituting the stock 2.8L V6 mount pads for the Trans-Dapt #4217 mount pads included in the 9906 kit. It may be necessary to grind the small metal tabs on either side of the stock mount pads to fit the Trans-Dapt performance mount brackets.



IMPORTANT

This product has been designed for a specific application combination. Modifications to any of the components will void the product warranty and return privileges. If you have questions regarding the installation of this product, it is strongly recommended that you contact the Trans-Dapt tech support team at: techsupport@hedman.com

TRANS-DAPT PERFORMANCE PRODUCTS

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