



MPFI SPACER KIT

FITS 1999-2005 MERCUISER MARINE
APPL.'S w/ 4.8 V6, 5.0L & 5.7L VORTEC
2573 TORQUE CURVE MPFI SPACER
2773 SMOOTH BORE MPFI SPACER

INSTALLATION INSTRUCTIONS

Important! Read all instructions before you begin installation.

<u>PART LIST</u>		<u>TOOL LIST</u>
1 - Trans Dapt Perf. Spacer	3 - 6mm Flat Washers	4mm Socket
2 - Gaskets	3 - 6mm X 50mm Bolts	10mm Socket
		Standard Screwdriver

1. Remove air duct assembly from the throttle body to air cleaner. Remove the plastic engine cover.
2. Using a 10mm socket loosen the 3 nuts and using a 4mm socket remove the studs securing the throttle body to the intake manifold.
3. Lift the throttle body off the intake manifold clean gasket surface and the throttle blade if needed.
4. Install the Trans Dapt Spacer and gaskets. Some engines have a silicone O-ring, **Do not remove it.** Install the Trans Dapt Spacer using it to seal between the manifold and the spacer. **Only use one gasket between the spacer and the throttle body.** Save the extra gasket for future use.
5. Reinstall the throttle body and secure with the longer bolts and washers. Torque to 6 ft/lbs. **IMPORTANT! DO NOT OVER TORQUE!** Move the throttle blade to wide open making sure there is no contact with the spacer.
6. **(1999-2002 only)** Reinstall the throttle cable bracket to the manifold with the bolts supplied and the linkage spacer plates with the original bolts. You may need to re-adjust the throttle cable and cruise control cables to accommodate the 1" thick spacer. **See factory shop manual.**
7. Reinstall the air duct assembly to the throttle body to air cleaner and secure. Reinstall the plastic engine cover. Check for fan and hood clearance before starting engine.