



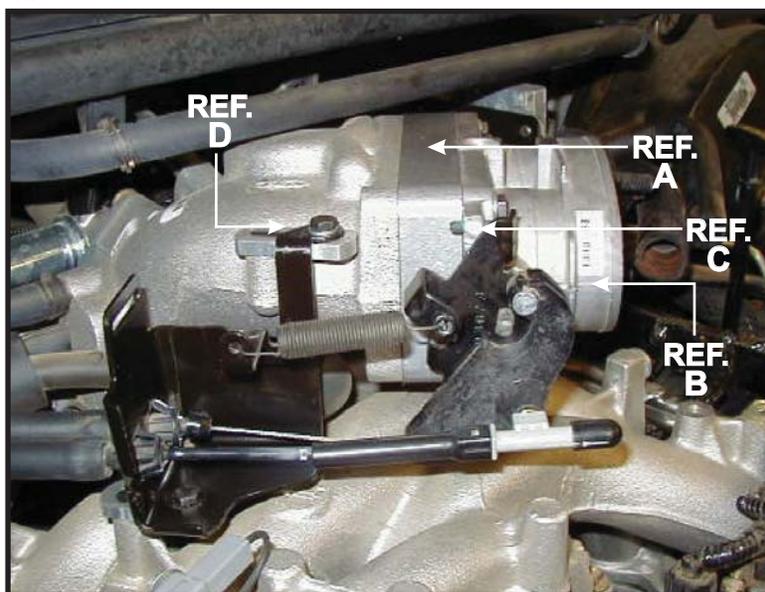
#2569 TORQUE-CURVE MPFI SPACER KIT
 #2669 WIDE OPEN MPFI SPACER KIT
 #2769 SMOOTH BORE MPFI SPACER KIT
 FITS:
 1999-04 FORD F250, F350, F450, F550 & Motorhomes
 6.8L V10

INSTALLATION INSTRUCTIONS

Important! Read all instructions before you begin installation.

PART LIST		TOOL LIST
1 - Trans-Dapt Perf. Spacer	4 - 6mm Washers	10mm Socket
2 - Gaskets	2 - 6mm X 12mm Bolts	4mm Hex Key
4 - 6mm X 50mm Bolts	2 - 6mm X 1/2" Flat Head Screws	Standard Screwdriver
2 - Linkage Spacer 1"		

1. Disconnect negative (-) Battery Cable.
2. Remove throttle body air intake assembly.
3. Using a 10mm socket remove the 4 bolts attaching the throttle body to the manifold.
4. Remove the 2 bolts from the throttle linkage bracket and save.
5. Move the throttle body forward.
6. Remove gasket and clean surfaces.
7. Install your Trans-Dapt spacer with (2) gaskets. **(Ref. A)**
Be sure to follow the directions on the spacer for correct spacer installation.
A. One gasket located between throttle body **(Ref. B)** and Trans-Dapt Spacer **(Ref. A)**.
B. One gasket located between Trans-Dapt Spacer and manifold.
8. Using the supplied 60mm bolts and washers, reinstall the throttle body. (Torque to factory specs.) **(Ref. C)**
9. Locate and install (2) throttle linkage spacers under linkage bracket to extend linkage. Use the Flat head bolts to hold the spacers to the manifold and the factory bolts to hold the linkage to the spacers (new ones are provided if lost) **(Ref. D)**. The use of thread locker on the threads is recommended.
10. Inspect & Test throttle linkage for smooth full open & closed travel before driving. Some cruise or kick down cables may require adjustment. Refer to factory service manual for details.
11. Reinstall throttle body air intake assembly using **Step 2** as an example.
12. Double-check your work.



Ref. A- (1) Trans-Dapt Spacer (2) Gaskets
Ref. B- Throttle Body

Ref. C- (4) 6mm X 50mm Bolts (4) 6mm Washers
Ref. D- (2) Linkage Plates