

#2517 TORQUE-CURVE MPFI SPACER KIT #2717 SMOOTH BORE MPFI SPACER KIT

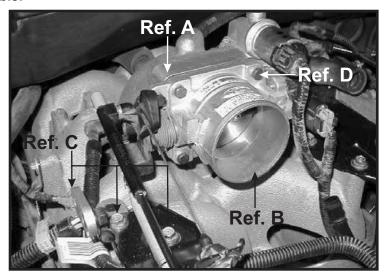
FITS: 1997-04 FORD F150 & EXPEDITION 4.6L, 5.4L (2V) OLD BODY

INSTALLATION INSTRUCTIONS

Important! Read all instructions before you begin installation.

PART LIST		TOOL LIST
1 - Trans-Dapt Perf. Spacer	3 - 6mm x 20mm Flat Head Screws	10mm Socket
2 - Gaskets	4 - 6mm x 50mm Bolts	5/32" Hex Key
3 - Linkage Plates	4 - Washers	Standard Screwdriver

- **1.** Disconnect negative (-) Battery Cable.
- 2. Remove throttle body intake assembly.
- 3. Remove (2) bolts & save from linkage bracket (Ref. C).
- **4.** Remove (4) bolts from throttle body (**Ref. D**).
- 5. Remove gasket and clean surfaces.
- **6.** Install Trans-Dapt spacer with (2) gaskets (**Ref. A**).
 - A. Place one gasket between the throttle body (Ref. B) and Trans-Dapt spacer (Ref. A).
 - B. Place second gasket between the Trans-Dapt spacer and manifold.
- 7. Replace (4) 6mm x 50mm bolts (Ref. D) using Step 4 as an example.
- 8. Locate and install (2) linkage plates using (2) 6mm x 16mm flat head screws (Ref. C).
- Reinstall linkage bracket using saved bolts (Refer to Step 3).
- 10. Install (1) linkage plate for plastic intake cover.
- 11. Inspect & Test throttle linkage for full Open & Closed travel before driving. Some cruise or kickdown cables may require adjustment. Please refer to your vehicles service manual for proper adjusting.
- **12.** Reinstall throttle body intake assembly using **Step 2** as an example.
- 13. Reconnect battery cable.



Ref. A- Trans-Dapt Throttle Body Spacer and 2 Gasket **Ref. B-** Throttle Body

Ref. C- (3) Linkage Plates, (3) 6mm x 16mm Flat Head Screws

Body Ref. D- (4) 6mm x 50mm Bolts, (4) 6mm Washers

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