HAMBERGERS' OIL PANS GASKET SETS

FOR USE WITH HAMBURGERS OIL PANS ONLY

<table>
<thead>
<tr>
<th>PART #</th>
<th>DESCRIPTION</th>
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</thead>
<tbody>
<tr>
<td>3001</td>
<td>10.08 x 0.374 x 0.032</td>
</tr>
<tr>
<td>3002</td>
<td>0.70 x 0.374 x 0.032</td>
</tr>
<tr>
<td>3003</td>
<td>0.77 x 0.374 x 0.032</td>
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<tr>
<td>3004</td>
<td>0.88 x 0.374 x 0.032</td>
</tr>
<tr>
<td>3005</td>
<td>1.00 x 0.374 x 0.032</td>
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</tbody>
</table>

Installation Instructions

1. Remove any gasket holders, detectable, temporary mounting blocks, and all other components previously removed during this operation.

2. Place the top of the gasket into the gasket holder.

3. Place the gasket into the oil pan housing, ensuring there are no gaps.

4. Insert the oil pan gasket into the oil pan housing, ensuring no gaps are present.

5. Place the oil pan onto the gasket, ensuring it is securely seated.

6. Torque the oil pan bolts to the specified torque.

7. Repeat steps 1-6 for all oil pans.

8. Check for leaks and adjust as necessary.

9. Reinstall all components removed during the operation.

10. Reassemble any gasket holders, detectable, temporary mounting blocks, and all other components removed during this operation.

Gasket Chart

- Use the provided gasket set for your specific oil pan.
- Ensure all gaskets are properly aligned.
- Torque the oil pan bolts to the specified torque.
- Check for leaks and adjust as necessary.

**IMPORTANT NOTE:** Failure to properly install the gasket set may result in leaks, damage to the engine, and potential engine failure. Always ensure all gaskets are properly aligned and torqued to specification.

**CAUTION:** Do not over-tighten the gasket set, as this may cause damage to the engine or oil pan housing. Proper alignment and torque are essential for a leak-free installation.

**WARNING:** Improper installation may result in engine damage and void the warranty. Always follow the manufacturer's recommendations for gasket installation.

**MUST BE EXACT TO INSTALL,** ALL OIL PANS MUST BE INSTALLED TO SPECIFICATION. IF YOU ARE USING A HIGH VOLUME PUMP, YOU MAY NEED TO MODIFY THE PUMP. FOR 1992 AND LATER OIL PANS, SEE INSTALLATION SHEET SUPPLEMENT.

**NOTICE**

- Installation of the gasket set is essential to proper engine performance. Proper alignment and torque are critical to achieving a leak-free installation.
- Failure to properly install the gasket set may result in engine damage and void the warranty.

**CRITICAL TO PROPER OIL DELIVERY? PROPER SEALING?
IN THE SAP IS**

**POSITIONING OF THE OIL PUMP PICKUP SCREW**

- Proper positioning ensures optimal oil delivery and engine performance.
- Failure to properly position the oil pump pickup screw may result in engine damage.

**NOTE**

- Inspect all components for proper alignment and torque BEFORE ATTEMPTING TO INSTALL THE GASKET SET.
- Failure to properly inspect and align the components may result in engine damage.

**INSTALLATION**

- Always follow the manufacturer's recommendations for gasket installation.
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